



## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<b>(21) International Application Number:</b> PCT/US95/02206 <b>(22) International Filing Date:</b> 22 February 1995 (22.02.95)  <b>(30) Priority Data:</b> 08/261,986 17 June 1994 (17.06.94) US  <b>(71) Applicant:</b> ECOLAB INC. [US/US]; Ecolab Center, Saint Paul, MN 55102 (US).  <b>(72) Inventors:</b> BARCAY, Stephen, J.; 2608 Highland View Lane, Burnsville, MN 55337 (US). ANDERSON, Douglas, C.; 12190 168th Street, Lakeville, MN 55044 (US).  <b>(74) Agent:</b> DAIGNAULT, Ronald, A.; Merchant, Gould, Smith, Edell, Welter & Schmidt, 1000 Norwest Center, 55 East Fifth Street, Saint Paul, MN 55102 (US).		<b>(81) Designated States:</b> AU, CA, CN, MX, NZ, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).  <b>Published</b> With international search report.  <b>BEST AVAILABLE COPY</b>
<b>(54) Title:</b> WATER POWDER AS A SYNERGIST IN PEST BAIT  <b>(57) Abstract</b>  Novel insecticidal compositions are described which are particularly effective against insect pests such as cockroaches, ants, termites, crickets, flies and the like, which contain an effective amount of insecticide and a synergistic effective amount of water powder. The compositions, preferably using boric acid as an insecticide, and preferably in the form of a paste or dust bait, kill such pests more quickly or allow lower concentrations of insecticide to be used in such compositions.		

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WATER POWDER AS A SYNERGIST IN PEST BAITSField of the Invention

5 This invention relates to the use of water powder in insecticide bait formulations for controlling insects such as, for example, cockroaches, ants, termites, crickets, flies and the like.

BACKGROUND OF THE INVENTION

10 Generally, the process for manufacturing water powder or entrapped water is known but the material is not used commercially. Chemical attractants and feeding stimulants have been known to enhance the efficacy of insect bait by increasing the attraction to or  
15 increasing the ingestion rate of insect baits. Water powder is neither an attractant nor a feed stimulant, but surprisingly it synergizes bait active ingredients. By adding water powder to insect bait formulations, there is a significant increase in the speed or rate of  
20 kill of insects as compared to baits without water powder, or the same rate of kill is observed by using lower amounts of active ingredient when mixed with water powder.

SUMMARY OF THE INVENTION

25 Accordingly, the present invention is an insecticide composition for use against insect pests comprising an effective amount of insecticide and a synergistic effective amount of water powder.

30 A particular aspect of the present invention is an insecticide composition for use against insect pests comprising an effective amount of boric acid and at least 5 wt% of water powder.

35 Another aspect of the present invention is an insecticide composition for use against insect pests comprising: about 5-60 wt% boric acid and about 5-50 wt% of water powder.

Still another aspect of the present invention is a method of controlling insect pests comprising

applying to areas to be controlled an insecticide composition comprising an effective amount of insecticide and a synergistic effective amount of water powder.

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#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a plot of the percent kill of cockroaches over a ten day period with a boric acid paste bait formulation with and without water powder.

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Figure 2 is a plot of the percent kill of cockroaches over a ten day period comparing a boric acid dust bait formulation with and without water powder.

#### DETAILED DESCRIPTION OF THE INVENTION

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The baits of the present invention are preferably used in the form of a paste or dust. These formulations may be further modified by well known manufacturing methods into various other types of forms and textures depending on the targeted insect, such as, for example, granules, pellets and the like. The use of the composition is designed against a wide variety of insects, including, but not limited to cockroaches, ants, crickets, termites, flies and the like.

An essential ingredient of the present invention is the presence of water powder in a synergistic effective amount. Since water powder per se has no insecticidal activity, any increase in killing action or the faster onset of killing action by the addition of water powder to an insecticide over the known rate of kill of the insecticide is deemed to provide a synergistic effect. Such synergistic effective amount will vary depending on the choice of insecticide and the targeted pest. As a preferred embodiment, at least about 5 wt% water powder is used, especially, for example, when boric acid is the insecticide.

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As an example, water powder or otherwise known as entrapped water powder, may be purchased from Kerry Food Ingredients, Beloit, Wisconsin, whose product is composed of approximately 30.0 wt% water, 70.0 wt% hydrogenated soybean oil. Water powder, however, may vary in composition since it is by definition any water entrapped in a solid fat. Thus in the manufacture of a water powder product, water may contain materials that are water-soluble or capable of forming aqueous suspensions. For example, the water powder may also contain monoglycerides, sorbic acid and salts thereof, such as, for example, potassium sorbate, and lactic acid. In addition, the water powder may optionally contain the insecticide of choice, as defined below, or known chemical synergists, as defined below, alone or in combination with the insecticide. This is especially the case when the insecticide is other than boric acid and can be effective at amounts as low as about 0.001 wt%. The water powder may optionally further include other agents which will enhance the killing power of the insecticide composition, for example sorbitol. The above aqueous solution or suspension is entrapped into fat and is released after ingestion and digestion by the insect. Thus, the use of water powder in conjunction with an insecticide will reduce the amount of insecticide needed for efficacy and increase the rate of kill of the active ingredient. At the normal amount used in a formulation, the water powder will synergize the effect of the insecticide.

The fat component in water powder is a solid fat and preferably hydrogenated soybean oil. However, the fat component may include those defined below as a fat-based carrier, preferably in solid form.

Since the present invention is directed to the concept of using water powder in a bait formulation, this composition can include any insecticide. Included

as examples of active ingredients are compounds from the following classes of insecticides:

- 1 - organophosphates, e.g. acephate, chlorpyrifos or diazinon;
- 2 - mineral acids, e.g. boric acid;
- 3 - carbamates, e.g. propoxur, 2-(1,3-dioxolane-2-yl)- phenyl-N-methylcarbamate, or o-isopropoxy-phenylmethyl-carbamate;
- 4 - pyrethroids, e.g. cyfluthrin;
- 5 - amidinohydrazones, e.g. hydramethylnon;
- 6 - avermectins, e.g. abamectin;
- 7 - chlorinated hydrocarbons, e.g. lindane, and combinations of the above with known synergists, e.g. o-isopropoxy-phenylmethyl-carbamate or 2-(1,3-dioxolane-2-yl)- phenyl-N-methylcarbamate may be combined with piperonyl butoxide or piperonal bis-(2,2-butoxyethoxy)-ethyl)acetal.

The most preferred insecticide of the present invention is boric acid.

The insecticidal composition of the present invention may contain a carrier which is an excipient or diluent. As an example of an acceptable carrier for the water-powder insecticide composition, one may add a fat-based carrier which contains a fat or mixtures thereof. By definition a fat is "A glycerol ester of fatty acid(s): Fats generally are substances of plant and animal origin. Fat may be in a solid form, as tallow, lard, butter, margarine or other shortenings or in liquid form, e.g., as vegetable oils." Certain vegetable oils can also be solid depending on the degree of hydrogenation or saturation.

The glycerol esters are predominantly of the triglyceride type, vegetable oils and fats may also contain some di- and even mono-glycerides. Fatty acid component of fats and vegetable oils encompass the range of fatty acids containing from about 8-22 carbon atoms,

primarily in a range of C12 and C18. Although most of the fatty acid content is saturated linear alkanoic acid, some of the fatty acid content may be unsaturated, as exemplified by oleic and linoleic acid. Examples of preferred fats and oils used in the present invention are partially hydrogenated vegetable oil comprising soybean and cottonseed oil mixtures in solid or liquid flake form, partially hydrogenated cottonseed oil in solid form, partially hydrogenated soybean oil in solid form, partially hydrogenated vegetable oil containing a mixture of palm kernel and coconut oils in liquid form, partially hydrogenated coconut oil in liquid plastic form, partially hydrogenated vegetable oil in liquid flake form comprising a mixture of a palm kernel and cottonseed with lecithin, hydrogenated cottonseed oil, hydrogenated palm oil, hydrogenated soybean oil, hydrogenated vegetable oil in liquid form containing a mixture of rapeseed, cottonseed and soybean oil, partially hydrogenated vegetable oil containing a mixture of soybean and palm oil with vegetable mono and diglycerides, in plastic form, partially hydrogenated vegetable oil containing soybean, cottonseed with vegetable mono and diglycerides in plastic form, partially hydrogenated vegetable oil in paste or margarine type of form which contains a mixture of soybean and cottonseed oils with water, salt, nonfat milk, lecithin, mono and diglycerides, sodium benzoate, artificial color, artificial flavor, vitamin A palmitate, soybean oil, corn oil, coconut oil, mono and diglycerides, ethoxylated mono and diglycerides, polyglycerol esters of fatty acids, and polyglycerol as fatty acids.

The insecticidal composition of the present invention may also contain, if desired, preservatives, flowing agents, and the like. The composition may further contain attractants and feeding stimulants depending on the targeted insect. Such feeding

stimulants are for example, carbohydrates, carbohydrate complexes, carbohydrates, e.g., maltodextrins and the like, carbohydrate complexes, e.g., corn syrup solids, protein such as yeast extracts, milk solids, sugars such as sucrose, glucose, fructose, starches such as corn, potato and the like. Examples of attractants are odorants and flavorants such as for example cyclotenes and the like, plant extracts such as fenugreek and the like, alcohols such as ethanol, or a combination of ethanol with a volatile ester. Such volatile ester is prepared from a combination of a  $C_1$ - $C_6$  branched or unbranched alcohol and a  $C_1$ - $C_3$  carboxylic acid. Lower alcohols useful in the manufacture of the volatile ester co-attractants of the invention include methyl alcohol, ethyl alcohol, n-propyl alcohol, isopropyl alcohol, n-butyl alcohol, isobutyl alcohol, tertiary butyl alcohol, n-amyl alcohol, isoamyl alcohol, tertiary amyl alcohol, n-hexyl alcohol, and mixtures thereof, etc. Carboxylic acids useful in manufacturing the ester attractant of the invention include acetic acid, propionic acid, butyric acid, mixtures thereof, and others. The associated reactive analogs of the respective carboxylic acids can be used, for example, the acid chloride or acid anhydride. The preferred volatile ester for use in this invention is a lower alcohol acetate ester such as n-amyl acetate, isoamyl acetate, isobutyl acetate, n-propyl acetate, ethyl acetate or mixtures thereof. Some of the ingredients may overlap in category as they can be both attractants and feed stimulants, for example proteins mentioned above, and odorants and flavorants. Examples of preservatives are butylated hydroxy toluene (BHT) and the like. Examples of flowing agents are silica and the like.

Preferred embodiments of the present invention include the composition in a form of a paste or dust and comprise an effective amount of insecticide and at least 5 wt% water powder.



A preferred boric acid composition comprises about 5-60 wt% boric acid, and about 5-50 wt% water powder.

As an example of a boric acid and water powder bait formulation, the following ranges are representative for the compositions:

- 5.0-60 wt% boric acid
- 10-50 wt% water powder
- 5-50.0 wt% hydrogenated soybean oil
- 20.0-50.0 wt% soybean oil
- 1.0-20.0 wt% sucrose
- 0.02-0.1 wt% BHT (preservative)
- 1.0-25.0 wt% yeast extract
- 0.1-1.0 wt% fenugreek extract
- 1.0-5.0 wt% silica (flowing agent)

With the exception of the water powder and the boric acid active ingredient, one or all of the remaining ingredients can be present in the formulation but are optional only. Other inert ingredients known in the art to enhance the palatability of bait formulations may also be utilized depending on the targeted insects.

More preferred boric acid compositions comprise about 40 to 60 wt% boric acid and about 10-50 wt% water powder.

As an example of the use of the present invention, inclusion of water powder in boric acid bait formulations has been found to significantly increase the speed of kill from these baits. This has been shown for both dust and paste formulations of boric acid bait, Figures 1 and 2.

As a paste or dust, the above described compositions can be used in containerized or non-containerized bait traps or preferably applied in cracks and crevices of apartments, homes or industrial settings where pests, especially cockroaches and ants are likely to reside. Pastes and dusts are applied in and around cracks and crevices, for example, in the kitchens and

bathrooms of the above structures for effective control and killing of these pests. Pastes and dusts can be manufactured by well-known methods which essentially comprise blending the active insecticide and water powder with a carrier. Additional ingredients, if desired, are also added during the blending operation.

The following examples are used to illustrate the present invention but are not limited thereon.

Example 1

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Boric Acid Paste Bait

The following ingredients were blended into a paste:

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45.0 wt% boric acid  
7.5 wt% sucrose  
7.4 wt% corn syrup solids  
28.0 wt% soybean oil  
11.9 wt% entrapped water powder  
0.1 wt% fenugreek extract  
0.1 wt% butylated hydroxy toluene (BHT)

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Example 2

Dust

Boric Acid Dust Bait

The following materials were blended:

25

60.0 wt% boric acid  
12.0 wt% water powder  
3 wt% silica (flowing agent)  
12.5 wt% sucrose  
12.5 wt% yeast extract

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Example 3Methods for Bait Evaluations

Choice tests were performed against German cockroaches for the purpose of evaluating toxic bait efficacy. German cockroach adult males were placed into jars and provided with food and water. The jars were greased around the upper lip with petrolatum to prevent escape. After a four hour acclimation period, cockroaches were presented with a bait. In these tests, cockroaches were allowed to choose between an alternative food source (Purina Dog Chow) and the bait tested. Cockroaches were exposed to the boric acid baits continuously during the test period. Observations of bait attractiveness, palatability, and daily mortality after exposure to the bait were recorded. There were four replications of each treatment.

The following boric acid paste baits were formulated to compare a formulation containing 15% water powder and a formulation of boric acid without water powder. The results are shown in Figure 1 which demonstrates the superior kill of cockroaches with the formulation containing the water powder.

	<u>A</u>	<u>B</u>
	45.0 wt% boric acid	47.0 wt% boric acid
25	15.0 wt% water powder	15.0 wt% sucrose
	15.0 wt% sucrose	5.0 wt% flour
	25.0 wt% soybean oil	25.0 wt% soy shortening
		8.0 wt% water

Example 4

The following boric acid dust baits were formulated to determine the percent kill of cockroaches over a ten day period as reported in Figure 2. One formulation contained 15 wt% water powder whereas the other contained no water powder. The percentage kill of cockroaches was significantly faster for the water powder composition, sample C, over the composition absent water powder, sample D. For example, a 50% kill was observed on day 4 for sample C, over a 30% kill for sample D.

	<u>C</u>	<u>D</u>
	45.0 wt% boric acid	45.0 wt% boric acid
	15.0 wt% water powder	25.0 wt% sucrose
15	15.0 wt% sucrose	30.0 wt% yeast extract
	25.0 wt% yeast extract	

WHAT IS CLAIMED IS:

1. An insecticidal composition for use against insect pests comprising an effective amount of insecticide and a synergistic effective amount of water powder.
2. A composition according to claim 1, wherein the insecticide is boric acid.
3. A composition according to claim 2, containing at least 5 wt% water powder.
4. An insecticidal composition for use against insect pests comprising: about 5-60 wt% boric acid and about 5-50 wt% of water powder.
5. The composition of claim 4 in the form of a paste.
6. The composition of claim 4 in the form of a dust.
7. An insecticidal composition for use against insect pests comprising:  
about 40-60 wt% boric acid, and  
at least 10-50 wt% of water powder.
8. The composition of claim 7 in the form of a paste.
9. The composition of claim 7 in the form of a dust.
10. A method of controlling insect pests comprising applying to areas to be controlled an

insecticidal composition comprising an effective amount of insecticide and a synergistic effective amount of water powder.

11. The method of claim 10, wherein the insecticide is boric acid.

12. The method of claim 11, wherein at least 5 wt% water powder is used.

13. The method of claim 11, wherein the composition comprises:

about 5-60 wt% boric acid, and  
about 5-50 wt% of water powder.

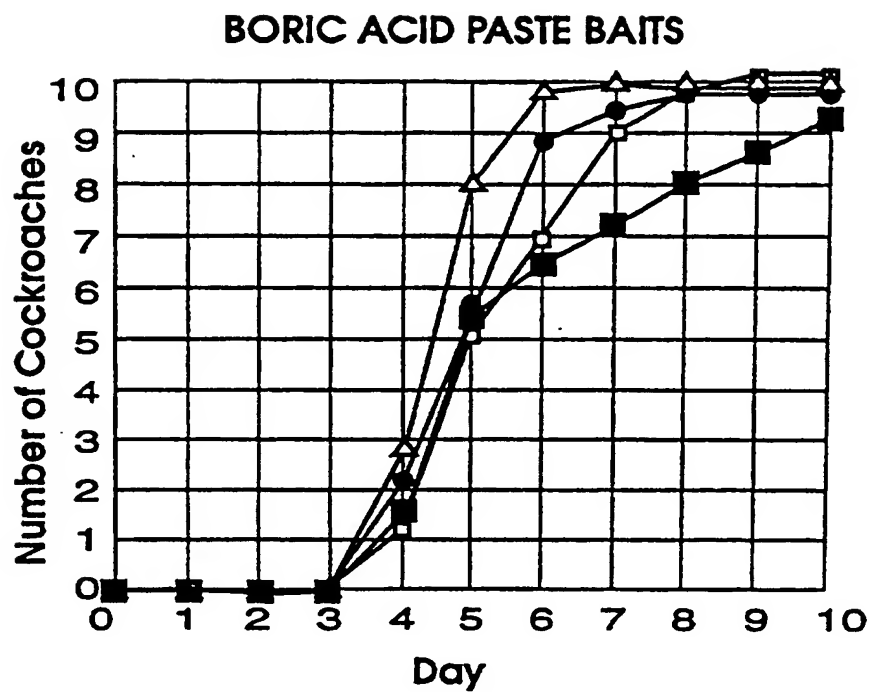
14. The method of claim 11, wherein the composition comprises:

about 40-60 wt% of boric acid, and  
about 10-50 wt% water powder.

15. The method of claim 10, wherein the composition is in the form of a paste.

16. The method of claim 10, wherein the composition is in the form of a dust.

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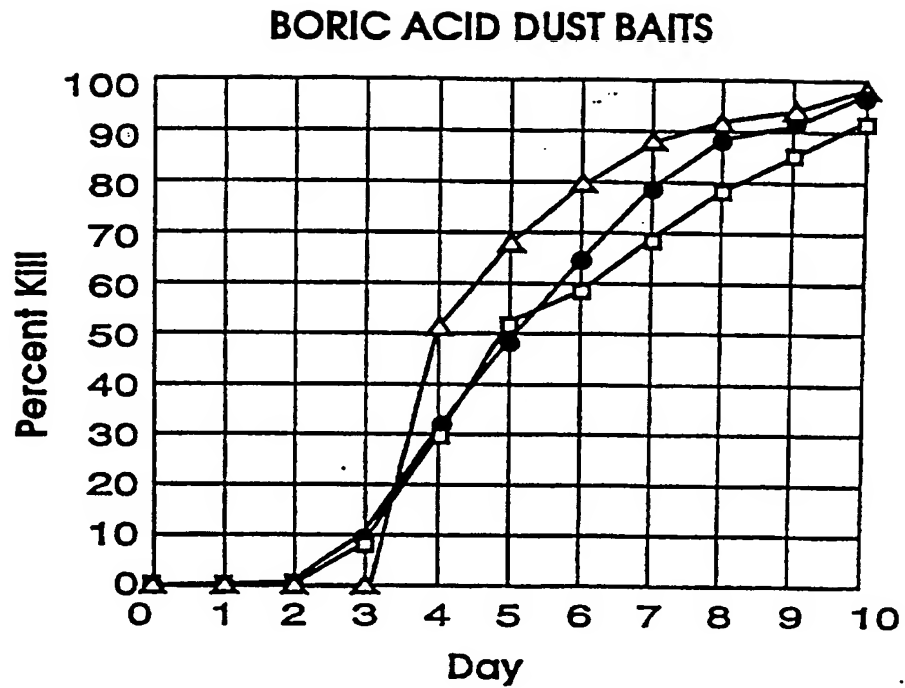


**Paste Bait Formulations**

- △— 45.0% boric acid, 15.0% water powder
- 45.0% boric acid, 10.0% water powder
- 40.0% boric acid; 15.0% water powder
- 47.0% boric acid, no water powder

Figure 1

2 / 2



**Dust Bait Formulations**

- △— 45.0% boric acid, 15.0% water powder
- 50.0% boric acid, no water powder
- 45.0% boric acid; no water powder

**Figure 2**

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## INTERNATIONAL SEARCH REPORT

Intern. Application No.

PCT/US 95/02206

A. CLASSIFICATION OF SUBJECT MATTER  
IPC 6 A01N25/00 A01N59/14 //(A01N59/14,59:00,25:00)

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 A01N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

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A	US,A,4 988 516 (HERRING SHERRY D) 29 January 1991 see the whole document ---	1-16
A	FR,A,2 241 252 (HAZEBUCHI HISAKO) 21 March 1975 see page 8; example 4 ---	1-16
A	US,A,5 273 761 (KIM YON T ET AL) 28 December 1993 see the whole document ---	1-16
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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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## INTERNATIONAL SEARCH REPORT

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Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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